## Helicopter Technology Company

12902 South Broadway, Los Angeles, CA 90061 VOICE: 310-523-2750 / FAX: 310-523-2745 / www.helicoptertech.com

14 July 2021

**Subject:** Replacement Pitch (Feathering) Bearings for HTC Tail Rotor Blade Part Numbers

500P3100-101, -103, -105, -301, -303, and -305 and 369D21640-501, -503, -505, and -507

500P3100-301, -303, and -305 369D21641-501, -503, -505, and -507

500P3300-501, -503, and -505 369D21643-501, -503, -505, and -507

500P3500-701, -703, and -705. 369D21642-501, -503, -505, and -507

Dear Sirs,

Per HTC Master Document Lists MDL-3100-01, Revision M, Dated 11/01/05, MDL-3300-01, Revision F, Dated 11/01/05, and MDL-3500-01, Revision F, Dated 11/01/05, or later FAA Approved Revisions, the appropriate Pitch Bearing Part Numbers for the 500P3100-101, -103, -105, -301, -303, and -305, 500P3300-501, -503, and -505, and 500P3500-701, -703, and -705 Tail Rotor Blade Assemblies are as follows:

For Tail Rotor Blade Assembly Part Numbers:

500P3100-101, -103, and -105 369D21640-501, -503, -505, and -507 500P3300-501, -503, and -505 369D21643-501, -503, -505, and -507 500P3500-701, -703, and -705: 369D21642-501, -503, -505, and -507

Install the following Feathering Bearing Part Numbers:

One (1) each of Part Number 500P3121-1 for the Outboard Location per Blade Assembly and One (1) each of Part Number 500P3121-3 for the Inboard Location per Blade Assembly.

For Tail Rotor Blade Assembly Part Numbers:

500P3100-301, -303, and -305 369D21641-501, -503, -505, and -507

Install the following Feathering Bearing Part Numbers:

One (1) each of Part Number 500P3121-1 for the Outboard Location per Blade Assembly and One (1) each of Part Number 500P3121-5 for the Inboard Location per Blade Assembly.

Use Procedures and Tooling as indicated in Chapter 64 of the MDHI Component Overhaul Manual CSP-COM-5. The manual shows 2 different tools, use only the one shown in Figure 1 below.



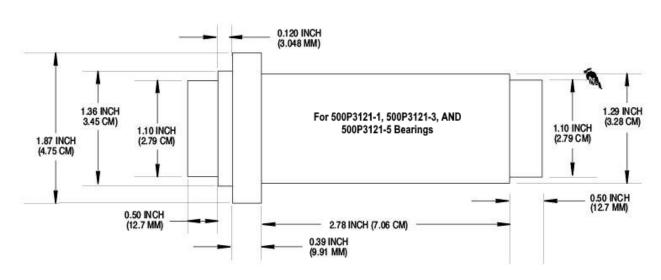


Figure 1

To purchase these bearings, please contact an HTC distributor. The Cost per Bearing for each shall be as determined by the distributor.

If there are any questions, please contact HTC.

Respectfully submitted,

Jack Rajcic

Vice President Engineering and Quality Assurance